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Strontium Titanate-based Composite Anodes for Solid Oxide Fuel Cells

Peter Blennow^a, Kent K. Hansen^a, L. Reine Wallenberg^b, Mogens Mogensen^a

^a Fuel Cells and Solid State Chemistry Department, Risø National Laboratory for Sustainable Energy, Technical University of Denmark, DK-4000 Roskilde, Denmark
^b nCHREM, Polymer and Materials Chemistry, Kemiteknik, Lund University, P.O. Box 124, SE-221 00 Lund, Sweden

Surfactant-assisted infiltration of Gd-doped ceria (CGO) in Nb-doped SrTiO₃ (STN) was investigated as a potential fuel electrode for solid oxide fuel cells (SOFC). An electronically conductive backbone structure of STN was first fabricated at high temperatures and then combined with the mixed conducting and electrochemically active nano-sized CGO phase at low temperatures. Symmetrical cell measurements at open circuit voltage (OCV), showed that the electrochemical activity was maintained or even improved compared to Ni/YSZ fuel electrodes. The novel electrode had an electrode polarization resistance of 0.12 Ωcm² and 0.44 Ωcm² in humidified H₂ at 850 °C and 650 °C, respectively. In addition, the ceramic composite electrode was shown to be redox stable. The electrode was actually activated with redox cycles at 650 °C. The ceramic electrode structure thus presents a potential solution to overcome some of the major limitations of the current Ni-YSZ cermet SOFC anodes.

Introduction

Solid oxide fuel cells (SOFC) are high temperature electrochemical devices, which convert the energy of a chemical reaction directly into electrical energy. They are normally operated between 600-1000 °C. Most developers of SOFCs use anodes that are a ceramic-metallic composite (cermet) of yttria-doped zirconia (YSZ), a polycrystalline ceramic that conducts oxygen ions, and nickel. The nickel-based fuel electrodes are capable of outstanding performance in hydrogen or syngas (a mixture of H₂ and CO usually formed by hydrocarbon reforming). However, at elevated temperatures nickel tends to agglomerate and sinter, resulting in a degradation of the anode performance with time. The Ni-YSZ anode degrades during redox cycles (1) and impurities in the fuel stream, particularly sulphur (2), inhibit anode functionality. Therefore, it would be advantageous to develop alternative anode materials or compositions to overcome the problems associated with Ni-YSZ.

Several authors have indicated that anodes based on a perovskite structure are promising candidates for future fuel cell anodes (3-5). Recently, ceramic composites with La-doped strontium titanate and doped ceria, sintered at high temperatures, have been reported to show promising electrocatalytic and conductivity results appropriate for SOFC applications (6). The doped strontium titanate composite anodes were tolerant to oxygen-, carbon, and sulphur-containing atmospheres. Other research groups have reported that titanate-based anodes were remarkably active for the oxidation of CH₄ at high temperatures in the absence of excess steam (7). Some n-doped titanates have also

been found to be dimensionally phase stable during redox cyclings, but the electrocatalytic activity for H_2 oxidation was poor (8,9). Other titanates were tolerant to extremely high sulfur-containing (up to 1% H_2S) fuel atmospheres (10). Thermodynamic calculations and experiments indicated that SrTiO_3 was thermodynamically stable in 10 % H_2S / 3 % H_2O / 87 % H_2 . The titanate did not react with the sulfur even after 5 days exposure at 950 °C (11). La-doped SrTiO_3 with some Mn substituting for Ti (12) and La-doped SrTiO_3 with small additions of Mn and Ga on the Ti-site (7) have also shown to be promising anode materials for SOFC. Similarly, a high-level Mn-doped lanthanum strontium chromite, was reported to achieve rather good electrochemical performance (13,14). However, the absence of very high conductivity in fuel conditions might impede their use as fuel electrodes in SOFC applications. In general, it has been difficult to achieve sufficient conductivity and performance in single-component materials leading to an apparent need for a composite or cermet approach.

Infiltration of various materials has recently been introduced for use in SOFC electrodes. Cu-ceria infiltration into a YSZ backbone structure has been reported largely from the work by Gorte et al. (15). The primary goal to use Cu instead of Ni, was direct utilization of hydrocarbons. In the Cu-based anodes, Cu is believed only to provide electronic conductivity, while ceria is the mixed conductor and oxidation catalyst responsible for electrochemical oxidation of the fuel. The Mn-doped lanthanum strontium chromite ($\text{La}_{0.75}\text{Sr}_{0.25}\text{Mn}_{0.5}\text{Cr}_{0.5}\text{O}_3$) investigated by Tao and Irvine (13,14), has been infiltrated with Gd-doped ceria by other research groups, where they reported that an improved performance in various fuels was achieved (16,17). Infiltration with ceria nanoparticles, in Ni-YSZ based anodes, has also showed sustained sulphur tolerance when operating on humidified H_2 fuel containing 40 ppm H_2S (18).

Nb-doped SrTiO_3 has been shown to have high electronic conductivity and promising redox stability. However, it had very low electrocatalytic activity for oxidation of hydrogen (8). In this work it will be shown that it is possible to improve the performance for hydrogen oxidation by several orders of magnitude through surfactant-assisted infiltration of a Gd-doped ceria phase (CGO), which after low-temperature calcination form nano-sized CGO particles on the surface of the Nb-doped SrTiO_3 .

Experimental

Sample Preparation

Vacancy-compensated Nb-doped strontium titanate with extra A-site deficiency, nominal composition = $\text{Sr}_{0.94}\text{Ti}_{0.9}\text{Nb}_{0.1}\text{O}_3$ (STN), was synthesized by a modified glycine nitrate combustion process. A detailed description of the synthesis is published elsewhere (19). The powder ash that formed after the synthesis was calcined in air at 900 °C for 2 h.

Two different slurries were subsequently fabricated; one with STN and one with STN in a composite with a commercial YSZ powder (Tosoh, TZ8Y), 1:1 by weight (approximately 54 / 46 vol% ratio). TZ8Y was also used to prepare presintered YSZ electrolyte foils (5 x 5 cm², ca: 200 µm thick). The electrode materials were applied onto both sides (symmetrical cells) of the presintered YSZ electrolyte substrates by spraying. The sprayed cells were sintered in air at 1250 °C for 3 h. The thickness of the porous

electrode layers was between 15 – 30 μm after sintering. The as-fabricated cells were cut into smaller cells, either $0.4 \times 0.4 \text{ cm}^2$ or $0.6 \times 0.6 \text{ cm}^2$. After cutting, some symmetrical cells were sintered a second time at 1300 °C in air for 3 h (see Table I).

An infiltration solution of $\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{2-\delta}$ (CGO) precursor was prepared by dissolving 0.008 mole cerium nitrate (3.474 g $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ (Alfa Aesar)) and 0.002 mole gadolinium nitrate (0.902 g $\text{Gd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ (Alfa Aesar)) in ca: 10 g ethanol. A polymeric surfactant was then dissolved in the nitrate solution at room temperature. The prepared solution was infiltrated into the open porosities of the different sintered electrodes using vacuum infiltration. After infiltration, the cells were calcined at 350 °C in air for 4 h. The infiltration step with subsequent calcination was repeated three times. The applied amount of CGO in the porous electrodes was estimated by weighing the cells before and after impregnation and calcination. The approximate weight of the electrolyte was subtracted to get wt % of CGO in the electrode.

Sample Characterization

The phase identification of infiltrated samples was carried out using X-ray diffraction (XRD). X-ray diffractograms were collected at $20^\circ \leq 2\theta \leq 90^\circ$ using Cu K_α radiation (40 kV and 30 mA) with a STOE Theta-Theta diffractometer. XRD was performed on symmetrical cells consisting of YSZ as the electrolyte and STN as the backbone structure which had been impregnated with the CGO solution three times. Some cells were further heated to various temperatures between 650 – 850°C for 48h in different atmospheres (either air or 9 % H_2 / N_2) to investigate their effect on grain size and microstructure. The average grain size d_{avg} was calculated from the diffractograms using Scherrer's Eq. [1]:

$$d_{\text{avg}} \approx \frac{\kappa \cdot \lambda}{\beta \cdot \cos(\theta)} \quad [1]$$

where κ , λ , β , and θ are the shape factor (taken as 0.9), the wave length of the Cu K_α radiation (1.54056 Å), the full width at half maximum (FWHM), and the Bragg angle, respectively.

Nitrogen adsorption/desorption experiments (BET) were conducted on various infiltrated samples in order to determine the specific surface area (SSA) and how it was affected by different temperatures and atmospheres. The samples were measured on a Micromeritics ASAP 2400 V3.06, where all samples were de-gassed in vacuum at 300 °C for 16 h prior to adsorption. The BET specific surface areas were calculated from the adsorption isotherm keeping the values of the relative N_2 pressure (p/p_0) between 0.05 – 0.21 for all samples.

The microstructure of infiltrated cells, both before and after electrochemical characterization, was investigated on fractured cells with a JEOL JSM-6700F scanning electron microscope (SEM) equipped with an x-ray energy dispersive spectrometer (XEDS). Some infiltrated samples was also characterized by transmission electron microscopy (TEM) on a JEOL 3000F. For the TEM investigations, the CGO-infiltrated and calcined STN-electrode was scraped off from the electrolyte and the resulting powder was suspended in ethanol and transferred to a copper-carbon grid by dipping into the solution.

Electrochemical Characterization

The electrode polarization resistance (R_p) of various infiltrated electrodes with STN or STN/YSZ backbone structure on symmetrical cells (see Table I) has been characterized by electrochemical impedance spectroscopy (EIS) in a one-atmosphere set-up. Before EIS measurements, Pt-paste was applied onto the electrodes to obtain a current collection layer. The edges of the symmetrical cells were also gently polished to ensure no current leakage between the two electrode layers due to CGO deposition on the edges from the infiltration procedure. Measurements were conducted between 600 – 850 °C in various atmospheres with water-saturated (at ambient temperature) H_2 / N_2 gas mixtures.

Some symmetrical cell samples were also subjected to numerous redox cycles in order to investigate the redox stability of the various electrodes and to simulate the effect of loss of hydrogen fuel during SOFC operation. One redox cycle involved changing the atmosphere from reducing (humidified H_2) to completely oxidizing (air) at 650 – 850 °C. The oxidizing atmosphere was maintained for 0.5 – 2.5 h and then the gas was switched back to humidified H_2 again. The impedance response was subsequently monitored as a function of time from re-reduction. The oxygen partial pressure ($P(O_2)$) was monitored in-situ during the measurements. The impedance spectra of the symmetrical cells were obtained at open circuit potential (OCP) with a Solartron 1260 FRA (frequency range 1 MHz – 50 mHz with 25 mV amplitude). The impedance data were analyzed with ZSimpWin software (EChem Software).

Table I. Symmetrical cell types fabricated and tested. STN = $Sr_{0.94}Ti_{0.9}Nb_{0.1}O_3$; CGO = $Ce_{0.8}Gd_{0.2}O_{2-\delta}$; YSZ = TZ8Y (Tosoh). STN_CGO-1 and STN_CGO-2 were similar cells fabricated as two separate batches for reproducibility tests.

Electrode composition			
Backbone structure	Infiltrated phase	Abbreviation	Backbone sintering temperature
STN	CGO	STN_CGO-1	1250 °C / 3h
STN	CGO	STN_CGO-2	1250 °C / 3h
STN	CGO	STN(1300)_CGO	1250 °C / 3h + 1300 °C / 3h
STN/YSZ	CGO	STN/YSZ(1300)_CGO	1250 °C / 3h + 1300 °C / 3h

Results

Sample Characterization

The CGO content in the infiltrated electrodes was calculated by weighing the small symmetrical cells before and after the three infiltration steps on two different symmetrical cell types. The CGO content was measured on four STN(1300)_CGO (4 x 4 mm²) cells and on six STN_CGO-1 (6 x 6 mm²) cells to be 21.6 ± 3 wt % and 27.9 ± 3 wt %, respectively.

Figure 1 display high magnification SEM images of the microstructure of a fractured symmetrical cell with the STN backbone electrode (STN(1300)_CGO) infiltrated three

times with the CGO precursor solution. The nano-sized CGO particles completely covered all the STN particles in the porous microstructure all the way into the electrolyte.

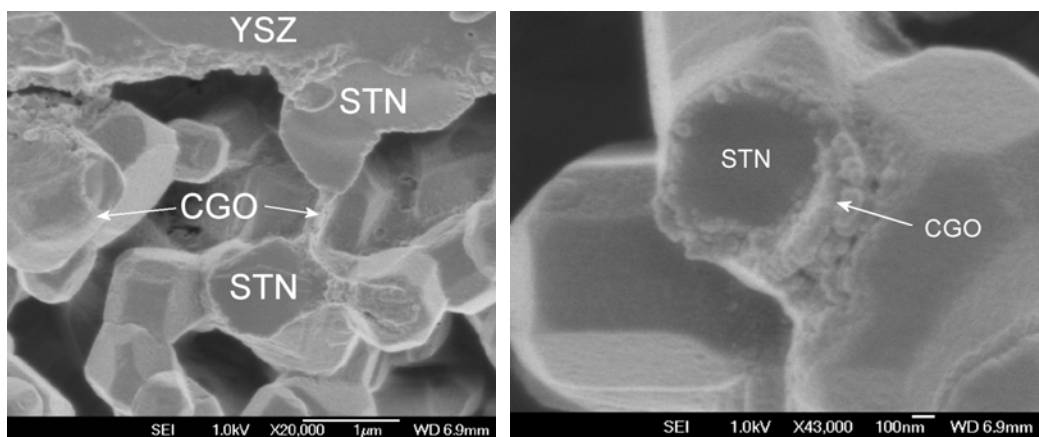


Figure 1. Cross-sectional SEM images at various magnifications of STN backbone (on a YSZ electrolyte) infiltrated with CGO precursor solution three times (cell type: STN(1300)_CGO). The CGO particles are seen as the thin layer (50 – 100 nm) covering the surfaces of the larger STN particles.

XRD investigation was performed on symmetrical cells consisting of YSZ as the electrolyte and STN as the backbone structure which had been impregnated with the CGO solution (similar to cell type STN_CGO-1) and calcined at various temperatures and atmospheres for 12 – 48 h. The diffractograms are seen in Figure 2.

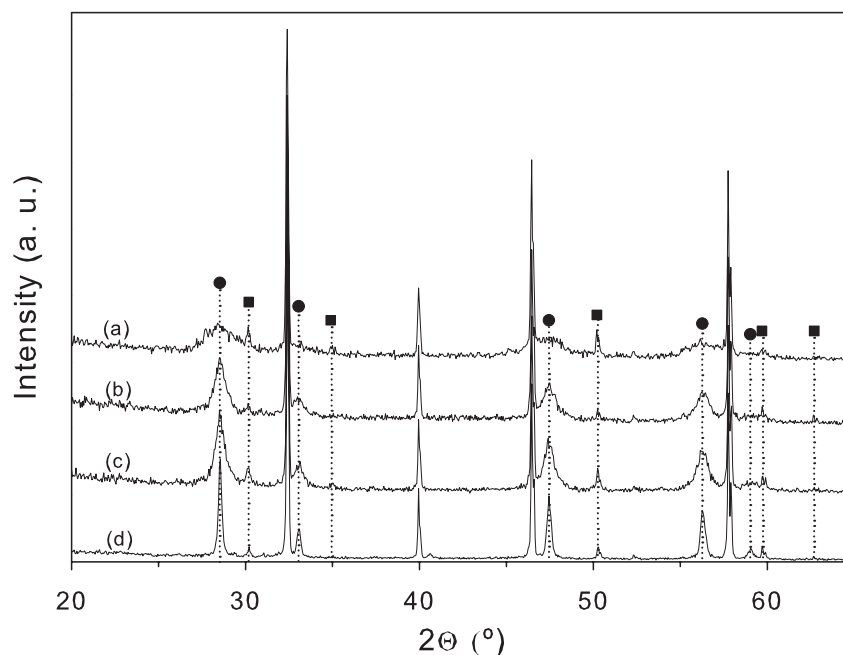


Figure 2. XRD patterns of symmetrical cells (a) after infiltration three times with CGO precursor solution with subsequent calcination at 350 °C in air for 4 h. (b) same as (a) with further heating at 650 °C in air for 48 h. (c) same as (a) with further heating at 650 °C in 9 % H₂ / N₂ for 48 h. (d) same as (a) with further heating at 850 °C in 9 % H₂ / N₂

for 48 h. Solid circles represent CGO peaks. Solid squares represent YSZ peaks from the electrolyte. Unmarked peaks are STN perovskite phase.

There were clear broad peaks in the diffractograms indicating small grain sizes of CGO. From the difference in peak broadening of the CGO peaks, it was clear that both the temperature and the gas composition had an effect on the particle size of the calcined CGO phase. The average grain sizes were calculated from Eq. [1] and are shown in Table II. The average grain size of CGO was only about 5 nm after infiltration and calcination at 350 °C and reached a grain size of approximately 40 nm after further heating at 850 °C in 9 % H₂ / N₂ for 48 h.

The specific surface area (SSA) results from the nitrogen adsorption/desorption experiments are displayed in Table II. The BET SSA were compared with calculated specific surface areas (SSA (XRD)) where the BET data from the single component STN material was combined with the theoretical specific surface area from the CGO particles by assuming spherical CGO particles with the grain sizes determined from Scherrer broadening (see Eq. (1)). The SSA (XRD) (see Table II) was thus calculated according to Eq. [2] by assuming 75 wt% STN and 25 wt % CGO in the composite (average CGO content in the electrode).

$$SSA(XRD) = 0.75 \cdot SSA_{STN}(BET) + 0.25 \cdot \frac{6}{d \cdot \rho} \quad [2]$$

$SSA_{STN}(BET)$ is the specific surface area of Nb-doped SrTiO₃ determined from BET measurements (approximately 11 m²/g) and d and ρ are the average grain size of the CGO particles (determined from Eq [1]) and the density of CGO (7.26 g/cm³), respectively.

Table II. Calculated grain size of the CGO particles from XRD together with BET specific surface area (SSA) of the samples with approximately 75 wt % STN and 25 wt % CGO. Single component Nb-doped SrTiO₃ had a BET SSA of approximately 11 m²/g. The SSA (XRD) values were calculated by Eq. [2].

Temperature (°C)	Atmosphere	Average grain size from XRD (nm)	BET SSA (m ² /g)	SSA (XRD) (m ² /g)
350 (total time = 12 h)	Air	5	54.5 ± 0.2	~ 50
650 (48 h)	Air	12	19.6 ± 0.2	~ 25
650 (48 h)	9 % H ₂ / N ₂	16	12.3 ± 0.1	~ 21
850 (48 h)	9 % H ₂ / N ₂	38	7.8 ± 0.1	~ 14

The samples calcined at 350 °C in air and at 650 °C in 9 % H₂ / N₂ were also investigated with TEM (see Figure 3). The TEM images confirm the grain size calculations from XRD. After calcination at 350 °C the average CGO grain size was approximately 5 nm (see Figure 3A) and after calcination at 650 °C in 9 % H₂ / N₂ for 48 h the average grain size appeared to be around 20 nm (see Figure 3B).

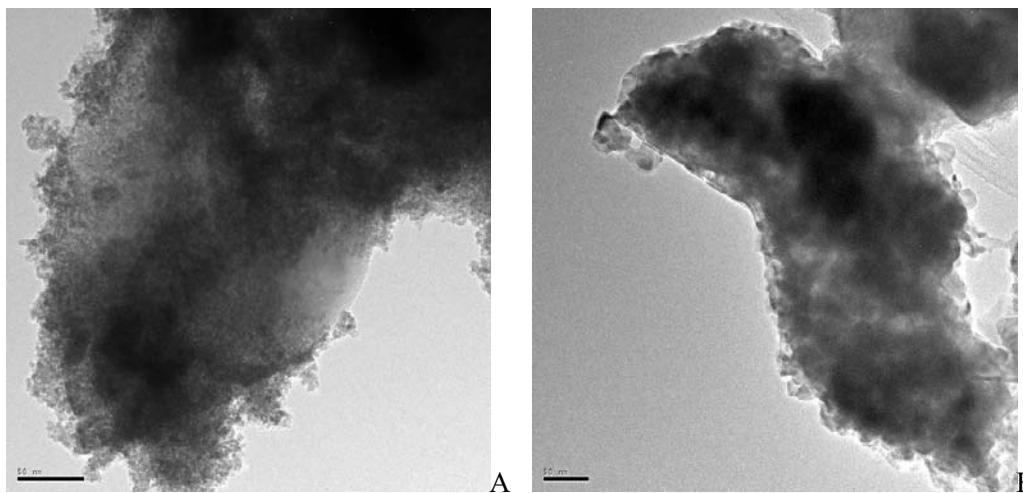


Figure 3. TEM micrographs of calcined samples. A) After infiltration three times and calcination in air at 350 °C for 4 h between each infiltration. B) After further calcination at 650 °C in 9 % H₂ / N₂ for 48 h. Scale bars = 50 nm. In both micrographs the STN phase is the large particles and the CGO phase is the small nano crystals.

Electrochemical Characterization

Examples of impedance spectra obtained at 700 – 850 °C in H₂ with approximately 3 % H₂O is given in Figure 4 for the electrodes on the symmetrical cell type STN_CGO-1. In general, the impedance data have been fitted to the equivalent circuit $LR_S(RQ)_1(RQ)_2(RQ)_3$, following the circuit description codes described elsewhere (20). The inductance, L , is ascribed to the leads and had a typical value of $2 \cdot 10^{-8}$ H for the current measurement system. R_S is ascribed to the series resistance of the symmetric cell, originating mainly from the ionic conductivity of the YSZ electrolyte. The magnitude of R_S was as expected for an YSZ electrolyte of 200 μ m thickness in the investigated temperature range and the results were consistent for all samples. Figure 4b gives an example of the detailed fitting, where three arcs, represented by parallel RQ circuits, are shown as indicated by the resistances R_1 , R_2 , and R_3 from high to low frequency.

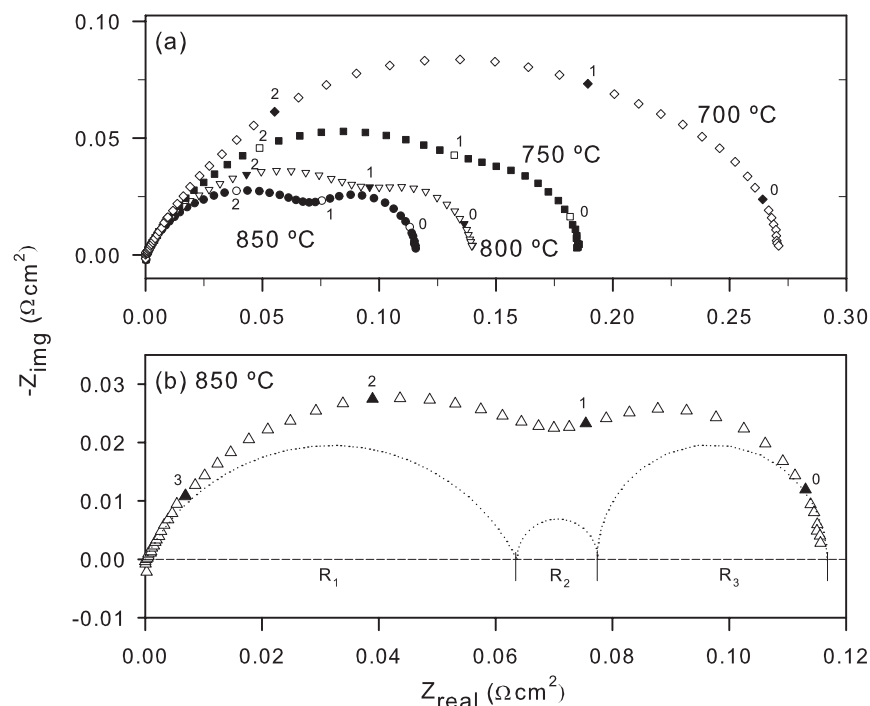


Figure 4. Selected impedance spectra of the STN_CGO-1 symmetrical cell at different temperatures in humidified H_2 (approximately 3 % H_2O). All impedance spectra are corrected for R_s and the active electrode area. Points are experimental data and in (b) dotted lines indicate each impedance arc in the fit at 850 °C. Closed symbols (or open symbols) in the figures and the numbers beside them indicate $\log(\text{frequency, Hz})$. The polarization resistance R_p is the sum of R_1 , R_2 , and R_3 .

Each parallel RQ is assumed to correspond to one physical process occurring in the complex electrode reactions, where the total polarization resistance of the electrode, R_p , is defined as $R_1 + R_2 + R_3$. The various mechanisms will be discussed in a coming paper.

The electrode polarization resistance (R_p) was compared with similar measurements with a Ni/YSZ fuel electrode. The Ni/YSZ electrodes were applied to a similar pre-sintered YSZ electrolyte tape from the same fabrication batch as used for the infiltrated symmetrical cells. The results should therefore be comparable. In order to get a better comparison of the surprisingly high electrochemical performance of the CGO-infiltrated STN ceramic electrode, the results were also compared with single component STN electrodes (i.e. without CGO infiltration) and electrodes with STN/YSZ composite structure (without CGO infiltration) (8). The polarization resistances (R_p) at various temperatures for the different electrode compositions are shown in Table III.

Table III. Polarization resistance (R_p) in $m\Omega\text{cm}^2$ for different electrode compositions measured with symmetrical cells with same pre-sintered electrolyte (200 μm YSZ) batch. STN = $\text{Sr}_{0.94}\text{Ti}_{0.9}\text{Nb}_{0.1}\text{O}_3$, CGO = $\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{2-\delta}$ (infiltrated). LT = measurements at 650°C (after about 140 h) before the temperature was raised to 850°C. Measurements were conducted in humidified H_2 (approximately 3 % H_2O).

Electrode composition	650°C (LT)	850°C	800°C	750°C	700°C	650°C	600°C
STN (8)	-	163 000	-	670 000	-	-	-
STN/YSZ (8)	-	36 000	94 000	245 000	-	-	-
Ni/YSZ	-	125 \pm 10	-	275 \pm 20	-	820 \pm 10	-
STN_CGO-1	-	116 \pm 1	139 \pm 3	183 \pm 6	263 \pm 14	442 \pm 20	740 \pm 40
STN_CGO-2	300 \pm 60	140 \pm 5	191 \pm 7	268 \pm 10	399 \pm 16	625 \pm 26	-
STN(1300)_CGO	-	289 \pm 38	434 \pm 64	656 \pm 110	1019 \pm 180	1670 \pm 300	-
STN/YSZ(1300)_CGO	-	208 \pm 13	334 \pm 41	576 \pm 113	1024 \pm 267	-	-

Most of the infiltrated ceramic electrodes had similar or even lower polarization resistance (R_p) compared to the Ni/YSZ electrode at 850 °C. R_p was lower at decreased temperatures due to surprisingly low activation energy, approximately 0.5-0.7 eV in the temperature region from 600 – 850 °C. The activation energy can be compared to Ni/YSZ cermets that have activation energies around 0.8 eV (21). The CGO-infiltrated cells had approximately three orders of magnitude lower R_p compared with single component STN cells, i.e. the cells without infiltration. Another interesting result was the apparently low R_p at 650 °C (LT), which was shown in Table III. These measurements were conducted at 650 °C in humidified H_2 during approximately 140 h before the temperature was raised to 850 °C. This indicates that R_p is even lower when the maximum temperature, at which the impregnated electrodes are exposed to, is kept relatively low.

In Table III it was shown that STN(1300)_CGO had a relatively poor initial performance, approximately 1.67 Ωcm^2 at 650 °C, compared to some other infiltrated cells, e.g. STN_CGO-1 where R_p was 0.44 Ωcm^2 at 650 °C. However, when the STN(1300)_CGO electrode sample was redox cycled at 650 °C the cell was activated. Figure 5a shows how the R_p of STN(1300)_CGO was affected by conducting four redox cycles at different times. Between redox 1 and redox 2 measurements were conducted at temperatures below 650 °C and between redox 2 and redox 3 measurements were conducted at higher temperatures and various $P(\text{O}_2)$. Figure 5b shows a similar redox measurement on the symmetrical cell type STN_CGO-2.

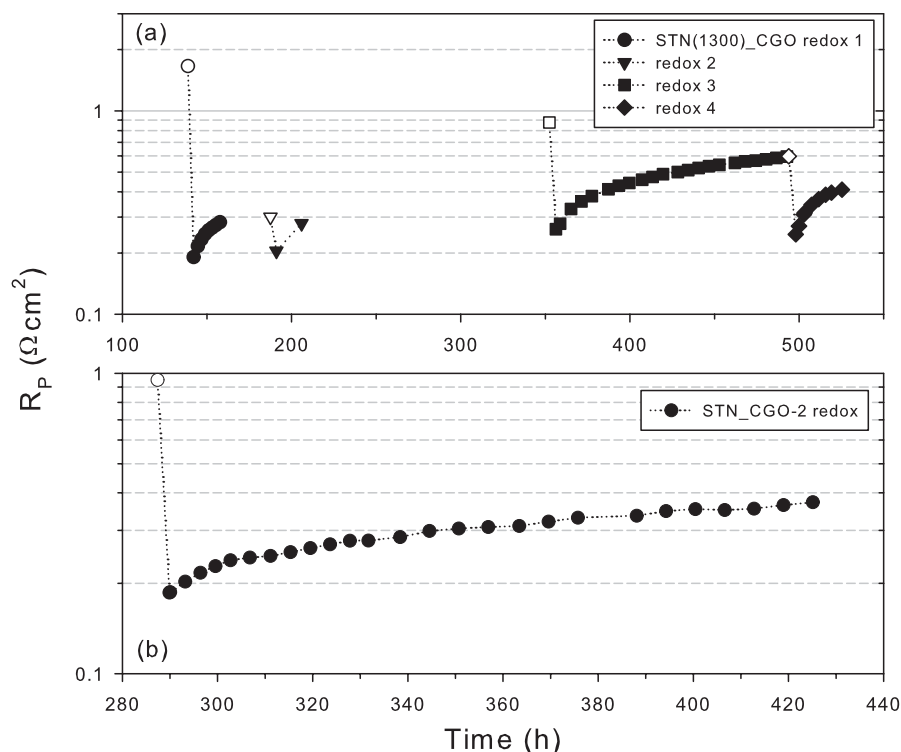


Figure 5. Redox test of different electrodes. (a) STN(1300)_CGO and (b) STN_CGO-2 at 650 °C. Open symbols represent R_p prior to exposure to air. The closed symbols are R_p as a function of time after re-reduction.

Figure 5 illustrates that even if R_p initially was relatively high for these sample series, the polarization resistance initially decreased almost by a factor of 10 for STN(1300)_CGO (from 1.67 to 0.19 Ωcm^2) after the first redox cycle at 650 °C. Redox cyclings at 650 °C were repeated on other sample series as well (e.g. STN_CGO-2 in Figure 5b) and the redox activation phenomenon was similar, with an activation of R_p down to around 0.2 – 0.25 Ωcm^2 and then stabilization occurred around 0.4 – 0.6 Ωcm^2 at 650 °C. Redox cyclings at higher temperatures have been performed as well. At 750 °C and 850 °C the cells did not activate as in the experiments at 650 °C. However, the results indicated that the cells were relatively redox stable with similar R_p before oxidation and after stabilization during re-reduction.

The microstructure of the various electrodes after electrochemical characterization has been investigated with SEM. The samples have also been analyzed with XEDS to determine the position of the various components. SEM images from STN_CGO-1 is presented in Figure 6.

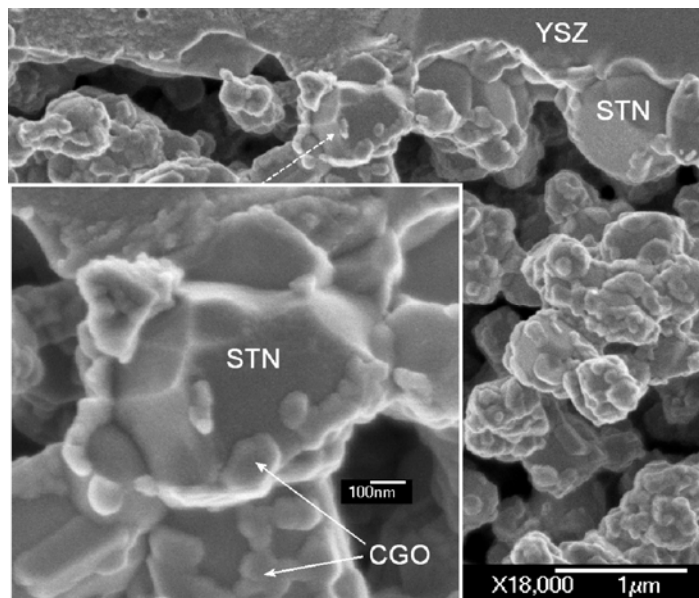


Figure 6. Cross-sectional SEM image of STN_CGO-1 after EIS characterization. The sample had been exposed to a maximum temperature of 850 °C and was cooled down to room temperature in reducing atmosphere (9 % H₂ / N₂) to avoid oxidation.

After electrochemical testing, where a maximum temperature of 850 °C was used, the CGO grains were approximately 30 – 100 nm. The CGO grains appeared to be somewhat connected in a percolating network partially covering the larger STN particles. The inset in Figure 6 shows that the CGO grains appeared to have formed rather well defined crystallographic facets in some areas on the STN particles.

Discussion

Sample Characterization

The addition of a polymeric surfactant to the nitrate precursor solutions facilitated the formation of nano-sized CGO particles at low temperatures. It appears as if ceria-based compounds have a very strong tendency to crystallize, which makes it possible to use low calcination temperatures. Approximately 5 nm sized CGO crystallites were achieved when the infiltrated samples were calcined in air at 350 °C for 4 h. It seems as if the surfactant has the effect of complexing the metal ions, so that the individual oxides (CeO₂ and Gd₂O₃) do not form prematurely. XRD results confirmed that the composition of the infiltrated phase was the expected Ce_{0.8}Gd_{0.2}O_{2-δ}.

SEM images (Figure 1) and TEM images (Figure 3) showed that after infiltration of the STN backbone structure with the CGO precursor solution and subsequent calcination, a thin CGO film (approximately 50 – 100 nm) formed that covered the whole backbone structure. It is believed that the good surface coverage was achieved due to the ability of the surfactant to improve the surface wetting of the precursor solution.

The average grain size of the CGO particles was only approximately 16 nm (calculated from XRD diffractograms) after calcination at 650 °C in 9 % H₂ / N₂ for 48 h. These grain sizes were also confirmed by TEM (Figure 3). After a similar heat treatment at 850 °C the grain size was still relatively low, only about 40 nm. The achieved small grain sizes, even after relatively long calcination times (48 h), might be explained by a self-limited grain growth mechanism, similar to the results recently reported by Rupp et al. for nano-crystalline ceria ceramics (22). During isothermal grain growth studies they showed that the CGO grains grew within the first 5 – 10 h of dwell until metastable microstructures with limited grain sizes were established. The limited grain growth was only observed for temperatures below 1100 °C and average grain sizes below 140 nm (22). Since the grain sizes of the CGO phase reported here, are in excellent agreement with the grain sizes reported by Rupp et al. (22) it is probable that the size of the infiltrated CGO particles will remain in the nano to submicron scale even after exposure to higher temperatures, e.g. 850 °C, during long time periods.

Electrochemical Characterization

CGO is a mixed ionic and electronic conductor (MIEC) and it is suggested that the CGO almost exclusively is responsible for the electrocatalytic activity. The STN backbone structure, which is basically only an electronic conductor, is thus believed only to participate in the electrochemistry as a conductor for electrons under reducing atmosphere. The achieved activity of the CGO-infiltrated STN electrodes was good because the CGO phase consists of nano-sized particles even at relatively high temperatures of 850 °C (as seen in Figure 6), and as a result the CGO phase will have active surfaces/facets in large numbers. Since CGO is a MIEC, the whole or at least a large part of the exposed surfaces of the nano-sized CGO particles will be more or less electrocatalytically active. Because of this, the performance of the CGO-infiltrated electrodes may exceed that of the Ni/YSZ anodes, especially at temperatures below 850 °C. In Ni/YSZ electrodes it is well established that the reactivity is more or less bound to a small area close to the triple phase boundaries. A low SOFC operating temperature will promote smaller CGO particles, larger BET specific surface area (c.f. Table II), and an apparently higher electrochemical activity. The polarization resistance, R_p , at 650 °C was much lower before exposure to 850 °C (where the CGO grains grow) compared to after measurements at higher temperatures (c.f. Table III, 650 °C (LT)). In general the CGO-infiltrated STN electrodes performed similar or even better than the Ni/YSZ electrodes, when measured on symmetrical cells. It must be mentioned that co-sintered Ni/YSZ anodes, in anode-supported cells, has an anode polarization resistance of about a factor of two lower than those measured here for Ni/YSZ on symmetrical cells (23). This is probably related to the difference in electrode fabrication.

Redox Stability. Redox stability has recently been reported for non-infiltrated STN electrodes (8). The redox tests of CGO-infiltrated STN cells were shown in Figure 5. The results indicated that the infiltrated cells were surprisingly redox stable. They were actually redox activated when the measurements were performed at 650 °C. The surprising activation after redox cycling were shown on three different electrodes (STN_CGO-2, STN(1300)_CGO, and STN_CGO-1 (not presented here)) which suggests that the results are reproducible. The apparent redox activation and stability towards redox cycles is a very promising feature and further experiments are needed to determine the true nature behind the surprising behavior.

Conclusions

Unexpectedly high performance, i.e. high electrochemical activity at a wide range of temperatures (600-850°C), was obtained with a novel ceramic composite anode which was fabricated by a process in which nano-sized ceria particles were provided in a backbone structure of an electronically conductive phase of Nb-doped strontium titanate (nominal composition $\text{Sr}_{0.94}\text{Ti}_{0.9}\text{Nb}_{0.1}\text{O}_3 = \text{STN}$).

Gd-doped ceria was infiltrated in the electronically conductive STN phase, whereby a calcination step was conducted to in-situ form nano-sized ceria particles/crystallites that covered the surface of the electronically conductive backbone structure. The nano-sized CGO particles, which formed due to the presence of a surfactant, were finely dispersed within the electronically conductive phase of STN. When measured on symmetrical cells at open circuit voltage (OCV) in a one-atmosphere set-up, the electrochemical activity was maintained or even improved compared to a Ni/YSZ fuel electrode. The electrocatalytic activity and oxygen ion transport is believed to be provided by the CGO nano-particle network covering the STN backbone structure whereas the STN backbone structure mainly provides electronic conductivity.

Due to the apparently low activation energy of the electrode (around 0.5 – 0.7 eV), the sensitivity to temperature changes was reduced and relatively high performance was achieved at a wide range of temperatures (e.g. 600-850°C). High activity is achieved with the CGO-infiltrated electrodes due to the mixed conduction of CGO with nano-sized grains with active facets in large numbers, in contrast to Ni/YSZ anodes in which the activity is more or less constricted to the triple phase boundaries. CGO is presumably not as active as Ni compared per unit area, but since the full area of a large number of CGO nano-particles are present with active surfaces, the STN_CGO electrodes appear to be superior to Ni/YSZ electrodes, when measured on symmetrical cells. It is shown that if the microstructure of ceramic composites is optimized the activity can be enhanced by several orders of magnitude in some cases.

Further, the electrode composition was shown to be redox stable. The electrode was actually activated with redox cycles at 650 °C. As a result of the high redox stability the novel composite anode structure is more robust to changes in the surrounding atmosphere and due to the relatively good dimensional stability of the STN backbone structure in various atmospheres, the electrode structure will not expand or contract much upon oxidation/reduction.

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